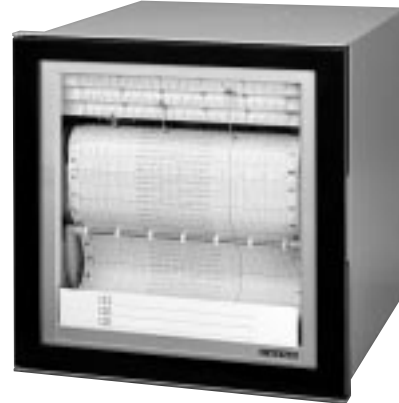


BH Series 180mm CHART PEN-PRINTING TYPE HYBRID RECORDER



MODEL BH □□□□

The BH series 180mm-chart pen-writing hybrid recorder can easily be operated in the same ways as in operating an analog recorder. It is provided with the scale plates conforming to its input types and measuring inputs to be able to read measured values directly at a glance, and also, these values are indicated digitally. The one-pen recorder is only 195mm in depth and light-weight. (The two-pen and three-pen types are 240mm in depth.) This compact type recorder offers the analog/digital recording function, individual ranges for each input, time-axis synchronization, and other convenient functions as a hybrid recorder.



■ FEATURES

• Ready to run immediately

As the recorders are pre-set to meet individual customer specifications and precise application requirements, the units start indicating and recording as soon as they are switched on.

• Analog scale and digital display conforming to measuring inputs

Measured values can be read at a glance on an analog scale conforming to the measuring inputs. A scale plate is for each pen, and these scale plates independently graduated.

• Compact and easy to install

The BH recorders are designed for use in applications where space is at a premium. With a reduced depth of 195mm (1-pen type) and weighing 7.8kg (1-pen type); the instruments are ideally suited for panel mounted installations.

• Detachable terminal board for easy wiring

A detachable terminal board is provided to enable convenient on-sight connection of the cable.

• Easy instrumentation with a communication function

Communication interfaces RS-422A, RS-232C, and RS-485 are prepared at option. Data can be easily collected by connecting the recorder with a personal computer.

• Input signal shift function

Indications can be corrected by shifting them every pen according to the input signals of the input sensor. Indicating & recording scale positions can also be corrected.

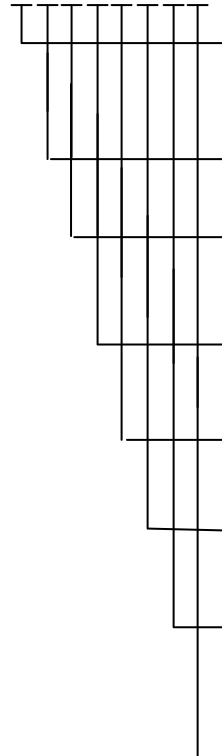
• Abundant functions

Date (year, month, day) printing, key lock, and other easy-to-use functions are provided abundantly.

Time-axis synchronization, external drive, alarm outputs, and other abundant functions are provided to comply with flexible needs.

■ MODELS

BH □□□□□□□□



1st pen input signals

- 1: Thermocouple, DC voltage
Single range
- 2: Resistance thermometer
Single range

No. of input points (No. of pens)

- E: 1 pen F: 2 pens G: 3 pens

2nd pen input signals

- Same as in 1st pen input signals (0 in case of one-pen recorder)

3rd pen input signals

- Same as in 1st pen recorder (0 in case of one-pen recorder and two-pen recorder)

CE-marking (option)

- : Not provided E: With CE-marking

Communication interface (option)

- N: None A: RS-422A
- R: RS-232C S: RS-485

Time-axis synchronization (option)

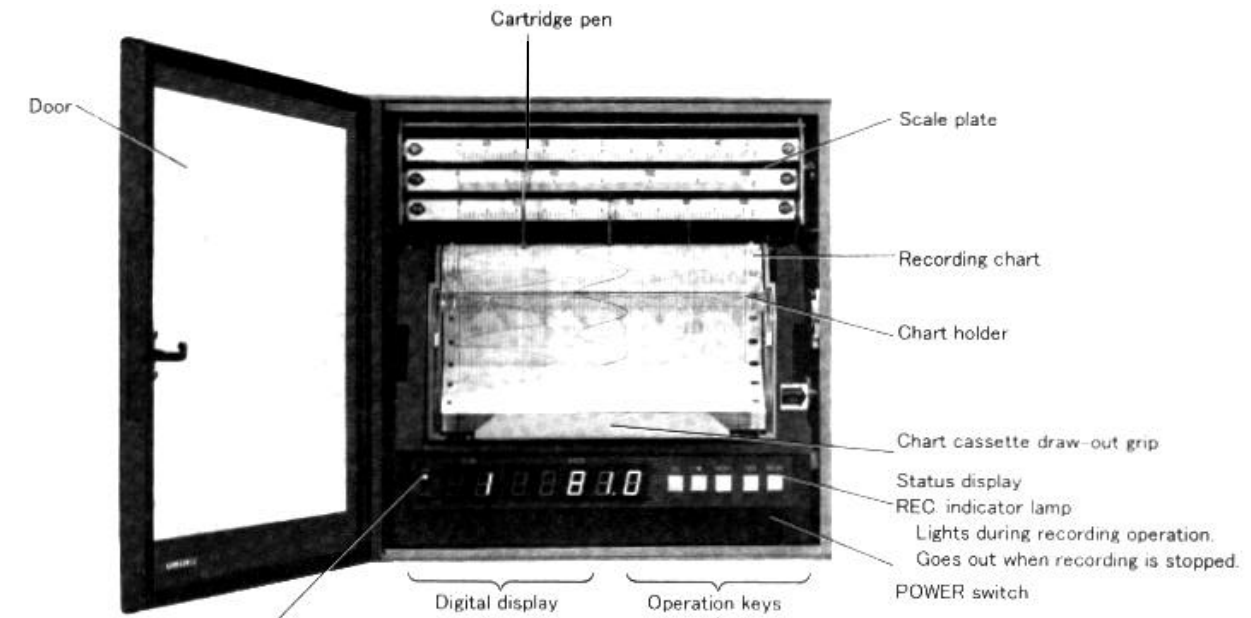
- D: Not provided
- 2: Time-axis synchronization provided

External drive + Individual alarm outputs (option)

- N: None D: External drive
- 1: 6 alarm output points
- 2: External drive + 6 alarm output points.

BH SERIES

■ NAMES AND FUNCTIONS OF COMPONENT PARTS



Status display
 PW : Lights when power supply is turned ON.
 ALM: Flickers during the occurrence of an alarm.

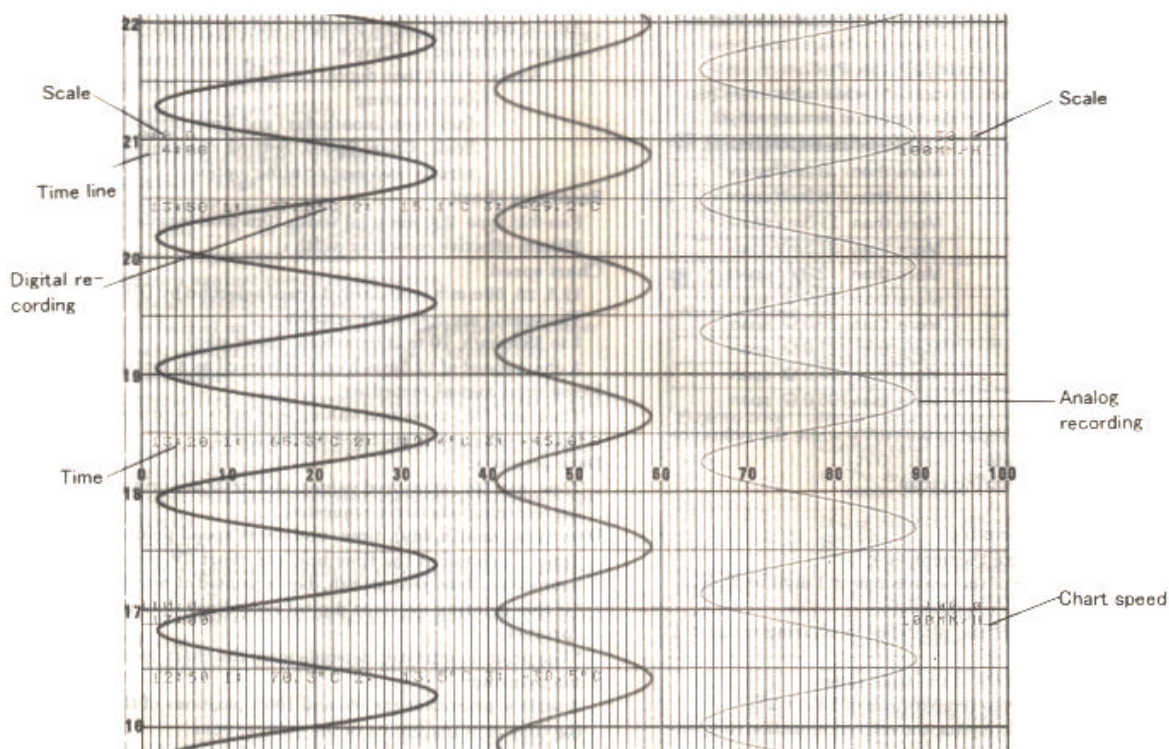
Digital display
 CH.NO : Channel No.
 DATA : Measured value or time display

SEL : Model selection, item selection, and other selection
 ↑ : Setting start, stepwise advance of numerics and channel numbers
 ENTRY : Entry, stepwise advance of parameters, cursor move
 FEED : Fast feed of chart
 REC.ON : Analog recording & digital recording start / stop

■ **RECORDING FORMAT**

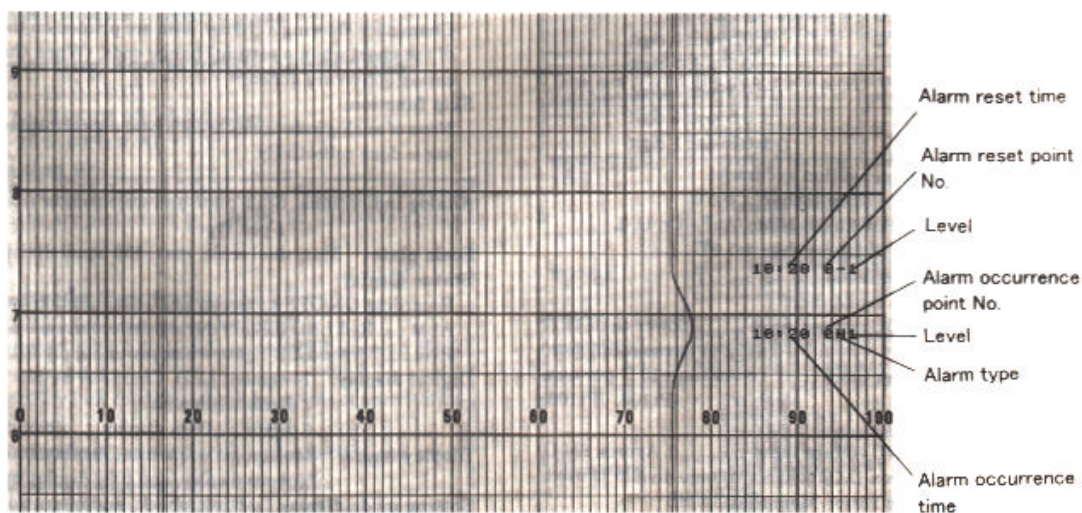
● **Fixed time digital printing**

Time, scale, chart speed, setting change mark, and time line are printed on analog recording at optional time intervals, and data are also recorded.



● **Printing of occurrence and reset of alarms**

Time, point No., alarm type, and level are printed when an alarm occurred and the alarm was reset.



■ GENERAL SPECIFICATIONS

Input signals:

- DC voltage ... $\pm 7mV, \pm 14mV, \pm 25mV, \pm 70mV, \pm 5V$
- DC current ... Applicable by adding a shunt resistor (100 Ω , 250 Ω)
- Thermocouples ..K, E, J, T, R, S, B, N, WWR_e5-26, WWR_e0-26, PR20-40, PR5-20, Ni-NiMo, AuFe-Cr, Platinel, U, L
- Resistance thermometer ... Pt100, JPt100, Pt-Co
- Specify input signals out of the standard scale table every pen.
- Scale:** Specify the scale within the minimum setting range

Reference measuring range	Minimum measuring range
7.0mV range	More than 3.2mV span
14.0mV range	More than 6.3mVspan
25.0mV range	More than 11.3mV span
70.0mV range	More than 31.5mVspan
5.0V range	More than 2.3V span
120 Ω range	More than 20.0 Ω span
140 Ω range	More than 20.0 Ω span
160 Ω range	More than 27.0 Ω span
220 Ω range	More than 54.0 Ω span
340 Ω range	More than 108.0 Ω span

- * The reference voltage input is 0mV(0V), while the reference resistance input is 100 Ω .
- * See the reference measuring range.

Accuracy rating:

- Digital indication and printing
- Thermocouple, resistance thermometer
 - $\pm 0.3%$ of the scale range ± 1 digit or $\pm 1^\circ C$, whichever is larger
- DC voltage $\pm 0.1%$ of the reference measuring range ± 1 digit
- Analog indication ... $\pm 0.5%$ of the scale range
- * Note:Accuracy at a room temperature of 23 $^\circ C \pm 2^\circ C$
- * Note:For thermocouple inputs, the reference junction compensating accuracy is excluded.
- * Exceptional provisions of accuracy rating

Input type	Scale	Accuracy rating (with reference to the reference measuring range)
WWR _e 0-26	0 to 100 $^\circ C$	$\pm 0.3%$ ± 1 digit
PR20-40	0 to 300 $^\circ C$ 300 to 800 $^\circ C$	$\pm 1.5%$ ± 1 digit $\pm 0.8%$ ± 1 digit
PR5-20	0 to 100 $^\circ C$ 100 to 200 $^\circ C$	$\pm 4%$ $\pm 0.5%$ ± 1 digit
AuFe-Cr	0 to 20K 20 to 50K	$\pm 0.5%$ ± 1 digit $\pm 0.3%$ ± 1 digit
Pt-Co	4 to 20K 20 to 50K	$\pm 0.5%$ ± 1 digit $\pm 0.3%$ ± 1 digit

Reference junction compensation accuracy:

- K, E, J, T, N, Platinel.....Lower than $\pm 0.5^\circ C$
- R, S, WWR_e5-26, WWR_e0-26, Ni-NiMo, AuFe-Cr, U, L
.....Lower than $\pm 1.0^\circ C$

A/D resolution: Approx. 1/18000

Allowable signal source resistance:

- Thermocouple input, DC voltage input..... Lower than 1k Ω (without burnout function)
- Resistance thermometer input..... Lower than 10 Ω per wire (Pt100, JPt100)

Input resistance:

- Thermocouple input, DC voltage input Approx 8M Ω
- *Approx 1M Ω when a voltage divider is used.

Common mode rejection ratio: More than 130dB

Series mode rejection ratio: More than 50dB

No. of measuring points: Max.3 points

Measuring cycle: About 125ms every pen

Temperature drift: $\pm 0.01%$ of full scale/t (equivalent to E. M.

F. for thermocouple input)

Terminal board: Detachable (Removable during connection)

Recording system :

- Analog recording ... Continuous recording with cartridge pens
- Digital recording Dot printing with a plotter pen

Recording color:

- Analog recording 1st pen:Red, 2nd pen:Green, 3rd pen:Blue
- Digital recording Purple
- Kinds: Fixed time digital recording
- Data printing
- Date (year,month,day) and Time printing
- Scale, Chart Speed, Setting change mark, Alarm occurrence/reset printing (option)

Recording chart:

- Fan-fold type 200mm total width 20m total length
- 180mm effective recording width

Chart speed:

- 12.5, 25, 50mm/h (standard) 3-speed selection by DIP switches.
- The speeds are optionally settable.
- 1 to 599mm/h, 10 to 200mm/mm. (1mm step)
- A chart speed of 12.5mm/h only is treated as a special case.

Fixed time digital recording:

- Time, pen No., measured values, and units are printed on analog recording every specified time interval.

Data printing:

- Time, pen No., measured values, and units are printed on analog recording whenever requested.

Date (year, month, day), time, and chart speed printing:

- Time is printed at the time line and chart 0% position every hour sharp. Date (year, month, day) is printed at zero hour sharp.
- *If this printing overlaps digital recording, time may be not printed.
- *The printing intervals depends upon the chart speeds.

Scale printing:

- A scale is printed at the 0% and 100% positions of the chart at the time printing timing in the order of pens.
- *If digital printing is done halfway or if the chart speed is high, the printing interval is extended.

Alarm occurrence and reset printing:

- Time, pen No., alarm type, and level are printed on the 100%side of the chart when an alarm occurred.
- Time, pen No., and level are printed on the 100% side of the chart when the alarm was reset.

Setting change mark printing :

- Characters showing a change item are printed on the 100% side of the chart when a setting change ends. (When the communication option are added.)

Skip function:

- None of analog indications of each pen, digital display, and printing is done collectively.

Analog indications: Scale plate and scale pointer (scale index for 1-pen type)

Scale plate : Max. dual scale, max. 150 equal divisions

Status display:

- Recording ON/OFF Green LED, illumination switch
- ALM ...Red LED flickers during the occurrence of an alarm.
- PW ...Green LED lights when power supply is turned ON..

Digital display: 7-segment LED Character height 15mm

- 2 digits....Pen No.
- 5 digits....Data display -9999 to 99999

Display items:Multipoint sequential display, one-point continuous display, and time display are switched.

Setting mode display (setting, check, and operation):

- Digital display part is shared by key operation.
- Data print operation, chart speed setting, time setting, alarm setting (when the alarm option is added), data interval setting, skip setting.

Kinds of keys: REC, ON, FEED, ENTRY, ↑, SEL
Recording operation: REC. ON Recording operation ON/OFF
 FEED Fast feed of chart

Rated supply voltage: 90 to 120VAC, or 180 to 240VAC (to be specified)

Rated supply frequency: 50Hz, 60Hz (selectable by DIP switches)

Maximum power consumption:

- 1-pen recorder Approx. 30VA
- 2-pen recorder Approx. 35VA
- 3-pen recorder Approx. 40VA

Working temperature range: 0 to 50°C

Working humidity range: 20 to 80%RH

Mounting position: Forward tilting 0°

Backward tilting 0° to 30° Lateral tilting...0°

Warm-up time: Longer than 30min

Countermeasure against power interruption:

Set contents are held by EEPROM.

The clock is backed up by a soldered lithium battery for longer than 10 years (assuming that it is used for 8 hours a day.)

Insulation resistance:

500 VDC, higher than 20MΩ between measuring terminals and protective conductor terminal

500VDC, higher than 20MΩ between power terminals and protective conductor terminal

500 VDC, higher than 20MΩ between measuring terminals and power terminals

Dielectric strength:

500VAC, 1 min between measuring terminals and protective conductor terminal

1500VAC, 1 min, between power terminals and protective conductor terminal

1500VAC, 1 min, between measuring terminals and power terminals

Casing:

Door ABS resin (heat resisting temperature: Max. 80°C)

Rear casing Steel plate

Power supply .. Steel plate

Color: Door..... Black (Munsell code N3.0 or equivalent)

Rear casing ... Gray (Munsell code N7.0 or equivalent)

Mounting: Panel Flush-mount

Weight: 1-pen recorder Approx. 7.8kg

2-pen recorder Approx. 8.5kg

3-pen recorder Approx. 9.0kg

● **Transporting and storage conditions**

Temperature: -20 to +60°C

Humidity: 5 to 95%RH (No condensing)

Vibrations: 10 to 60Hz 0.5G

Shock: Less than 40G

This also offers the following maintenance functions. However these functions are performed by IBM-PC at CHINO's agents, world wide.

● **ENG1 mode** (Specifications check):

Input parameters (ranges, scales, units)

Alarm (mode, output destinations, AND/OR when an alarm option is provided.)

Key lock (Key lock condition check by means of communication)

● **ENG2 mode** (Communication option setting and external drive

option output specifications check):

Communication setting (address, baud rates, character configuration)

External drive information

● **Calibration:**

Indications are calibrated on every pen.

Indication are shifted on every pen.

Chart scale position is corrected.

● **Memory clear.**

Initialization of set values (Input types, ranges, scales, units, I and chart speed are reset to the set values at the delivery

time from the works, and alarm is initialized to no setting)
 Clock initialization (The clock is initialized to Jan. 1, 1994)
 Calibration data are initialized.

● **Hardware check:**

Printer check, indicator check, DIP switches check, external drive check, version check, and alarm output contact check

■ **OPTIONS**

Name of option	Contents
External drive	The following operation can be done by external contact signals. Operation type: 3 chart speeds selection, recording stop & data printing No. of contact points: 2 no-voltage contacts Contact capacity: 12VDC, 2mA or higher * The depth is increased by 16mm when this option is added.
Communication interface	One of RS-232C, RS-422A, and RS-485 is to be specified. Communication contents: Transmission of measured values and status information. Setting and confirmation of parameters are settable by keys. * The depth is increased by 16mm when this option is added.
Alarm outputs	No. of output points: 6 points Alarm type: Absolute value alarm OR output * Differential alarm, change rate alarm standby alarm and AND output can be offered on request. Differential alarm... An alarm is judged by differential values (high limit, low limit) from other channels. Change rate alarm... An alarm is judged when a change rate per measuring cycle is large. OR output "An alarm is output if one of plural alarm points becomes an alarm condition. AND output ... An alarm is output when all alarm points become an alarm condition. Setting level: 2 levels/channel Contact capacity: 100, YAC, 0.5A resistive load 240VAL 50mA (" a" contact photo MOS relay) for CE-marking option * The depth is increased by 16mm when this option is added.
Time axis synchronization	The mechanical positions of pens are corrected with time in case of 2-pen & 3-pen recorders.
Non-standard scale	Voltage-dividing input: Higher than 5VDC, but lower than 60VDC (Voltage dividing resistor is built in: Channel fixed) Current input: Lower than 50mA (Resistor is built in. Channel fixed. Resistor is externally mounted.)
Burnout	The recording pointer overshoots the high limit when input signal is interrupted. (Except for voltage dividing inputs and voltage / current inputs)
Math function	One of addition, subtraction, multiplication, square root logarithm (common, natural), temperature humidity, integration is to be specified.
CE-marking	• Standards EN5501 1 group 1 class A EN50082-2(industrial environment) EN61010-1 +A2 • Rated supply voltage • Case Steel plate • Reference junction compensation stability ±5°C under EMC test environment

■ REFERENCE MEASURING RANGES

Input type	Reference measuring range	Scale	Display resolution	Minimum measuring range	
voltage	±7mV	-7 to +7mV	1 μV	3.2 mV	
	±14mV	-14 to +14mV	10 μV	6.3 mV	
	±25mV	-25 to +25mV	10 μV	11.3 mV	
	±70mV	-70 to +10mV	10 μV	31.5mV	
	±5V	-5 to +5V	1 mV	2.3 V	
Thermocouple	K	±7mV	-150 to +150°C	0.1°C	100°C
		±14mV	200 to +300°C	0.1°C	200°C
	±25mV	-200 to +600°C	0.1°C	400°C	
	±70mV	-200 to +1370°C	1°C	800°C	
	E	±25mV	-200 to +350°C	0.1°C	200°C
		±70mV	-200 to +900 °C	1°C	500°C
		±25mV	-200 to +450°C	1°C	300°C
		±70mV	-200 to +1200°C	1°C	600°C
	I	±7mV	-150 to +150°C	0.1°C	100°C
		±4mV	-200 to +250°C	0.1°C	200°C
		±25mV	-200 to +400°C	0.1°C	300°C
		±25mV	0 to +1760°C	1°C	1200°C
	S	±25mV	0 to +1760°C	1°C	1200°C
	B	±14mV	400 to +1820°C	1°C	1200°C
	N	±7mV	0 to +200°C	0.1°C	150°C
		±14mV	0 to +350°C	0.1°C	300°C
		±25V	0 to +700 °C	0.1°C	400°C
		±70mV	0 to +1300°C	1°C	900°C
	WWR5-26	±70mV	0 to +2320°C	1°C	1900°C
	WWR0-26	±70mV	0 to +2320°C	1°C	1900°C
PR20-40	±7mV	0 to +1880°C	1°C	1500°C	
PR5-20	±14mV	0 to +1800°C	1°C	1200°C	
Ni-NiMo	±70mV	0 to +1310°C	1°C	700°C	
AuFe-C	±7mV	0 to 300K	0.1K	180K	
Platinel	±7mV	-100 to +150°C	0.1°C	100°C	
	±14mV	-100 to +30°C	0.1°C	200°C	
	±25mV	-100 to +600°	0.1°C	400°C	
	±70mV	-100 to +1390°C	1°C	800°C	
U	±7mV	-150 to +150°C	0.1°C	100°C	
	±14mV	-200 to +250°C	0.1°C	200°C	
	±25mV	-200 to +450°C	0.1°C	300°C	
	±70mV	-200 to +600°C	1°C	600°C	
L	±25mV	-200 to +450°C	0.1°C	300°C	
	±10mV	-200 to +900 °C	1°C	600°C	
Resistance thermometer	Pt100	120Ω	-50 to +50°C	0.1°C	50°C
		140Ω	-100 to +100°C	0.1°C	100°C
		160Ω	-140 to +150°C	0.1°C	150°C
		220Ω	-200 to +300°C	0.1°C	200°C
		340Ω	-200 to +649°C	0.1°C	400°C
	JPt100	120Ω	-50 to +50°C	0.1°C	50°C
		140Ω	-100 to +100°C	0.1°C	100°C
		160Ω	-140 to +150°C	0.1°C	150°C
		220Ω	-200 to +300°C	0.1°C	200°C
		340Ω	-200 to +649°C	0.1°C	400°C
Old Pt50	220Ω	-200 to +649°C	0.1°C	300°C	
Pt-Co	220Ω	4 to 374K	0.1K	200K	

* Caution) The minimum measuring ranges of the temperature scale are reference values. (They vary more or less according to the temperature ranges.)

■ STANDARD SCALES

Input type	Working reference measuring range	Standard scale	
DC voltage/ current	±7mV	-5 to +5mV, 0 to 5mV	
	±14mV	-10 to +10mV, 0 to 10mV	
	±25mV	0 to 20mV	
	±70mV	0 to 50mV	
	±5V	1 to 5V, 4 to 20mA, 10 to 50mA (Scale plate is equally divided from 0 to 100)	
Thermocouple	K	±7mV	0 to 100°C, 0 to 150°C
		±14mV	-50 to +150°C, -100 to +50°C
		±25mV	0 to 200°C, 0 to 250°C, 0 to 300°C
		±70mV	-50 to +200°C, -100 to +200°C
	E	±25mV	0 to 400°C, 0 to 600°C
		±70mV	0 to 800°C, 0 to 1000°C, 0 to 1200°C
	J	±25mV	0 to 200°C, 0 to 300°C
		±70mV	-50 to +150°C
	T	±7mV	0 to 300°C, 0 to 600°C, 0 to 800°C, 0 to 1000°C
		±14mV	0 to 400°C, 0 to 600°C, 0 to 800°C, 0 to 1000°C
	±25mV	0 to 100°C, 0 to 150°C	
	±70mV	-50 to +150°C, -150 to +50°C	
R	±25mV	50 to +100°C	
	±70mV	0 to 200°C, 0 to 250°C	
S	±25mV	-100 to +200°C, -50 to +200°C	
	±70mV	0 to 300°C, 0 to 400°C	
B	±25mV	0 to 1200°C, 0 to 1400°C	
	±70mV	0 to 1600°C, 400 to 1600°C	
N	±1mV	0 to 1400°C, 0 to 1600°C	
	±14mV	0 to 1200°C, 0 to 1400°C, 0 to 1800°C	
PR20-40	±7mV	0 to 150°C, 0 to 200°C	
	±14mV	0 to 300°C	
PR5-20	±7mV	0 to 400°C, 0 to 500°C, 0 to 600°C	
	±14mV	0 to 1000°C, 0 to 1200°C	
Ni-NiMo	±7mV	0 to 1600°C	
	±14mV	0 to 1600°C	
Platinel	±7mV	0 to 800°C, 0 to 1000°C	
	±14mV	0 to 1200°C	
U	±7mV	0 to 100°C, 0 to 150°C	
	±14mV	-50 to +100°C, -50 to +150°C, 50 to 100°C, -40 to +80°C	
	±25mV	0 to 200°C, 0 to 250°C, 0 to 300°C, 0 to 400°C	
	±70mV	0 to 250°C, 100 to 250°C, -100 to +200°C	
L	±25mV	0 to 300°C, 0 to 400°C	
	±70mV	0 to 600°C, 0 to 800°C	
Resistance thermometer	Pt100	120Ω	-50 to +50°C, 0 to 50°C
		140Ω	0 to +100°C, -20 to +80°C
		160Ω	-100 to +50°C, -50 to +100°C
		220Ω	50 to 100°C, -40 to +80°C
		340Ω	0 to 150°C, -50 to +150°C
JPt100	JPt100	120Ω	0 to 200°C, 0 to 250°C, 0 to 300°C
		140Ω	100 to 250°C, -100 to +200°C
		160Ω	0 to 400°C, 0 to 500°C, 0 to 600°C
		220Ω	0 to 400°C, 0 to 500°C, 0 to 600°C
		340Ω	0 to 400°C, 0 to 500°C, 0 to 600°C
Old Pt50	220Ω	0 to 300°C, 0 to 400°C, 0 to 500°C	

■ ACCESSORIES

Name of accessory	Q'ty	Remarks
Recording chart	1 pad	Fan—fold type, total length 20m
Mounting bracket	2 pcs.	Used for mounting the recorder on a panel
Channel indicating card	1 sheet	This card is attached to the door for describing the name of measurement in each channel. (The functions of DIP switches are described on the rear panel.)
Cartridge pen	1 Pc. each	For analog recording, 1 each according to No. of pens (No.1 pen: Red, No.2 pen: Green, No.3 pen: Blue)
Plotter pen	1 Pc.	For digital recording (purple)
Auxiliary terminal screw	5 pcs.	Use these input (alarm) terminal screws if they are missing. (Screw diameter: 3.5mm)
Lubricating oil	1 bottle	Contains 10cc (for maintenance)
Instruction manual	1 pad	A separate manual is attached when the communication interface is provided.
Inspection certificate	1 sheet	Inspection certificate to show that the recorder has passed the delivery inspection

■ CONSUMABLES

Article name	Sales unit
Recording chart	1 5 pads/case
Cartridge pen	Each color 3 pcs/bag
Plotter pen	3pcs/bag
Lubricating oil	1 bottle
Mounting bracket	2 pcs. (for one unit)

■ TERMINAL BOARD

(In case of 3-pen recorder)

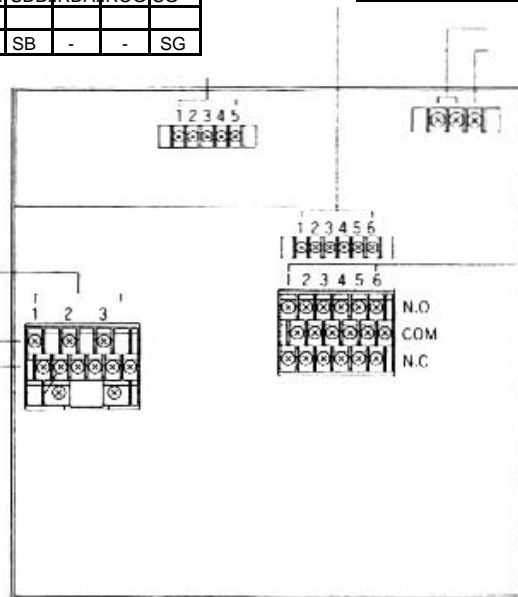
Communication interface terminals (option)

	1	2	3	4	5
PS-422A	SDA	SDB	RDA	ROG	SG
PS-232C	5D				
PS-48S	SA	SB	-	-	SG

External drive signal terminals (option)

1	2	3	4	5
EX ₁	EX ₂	EX ₃	EX ₄	COM

Measuring input terminals
DC voltage/Thermocouple
(+), (A) terminals
(-), (B) terminals
(B) terminals
Resistance thermometer



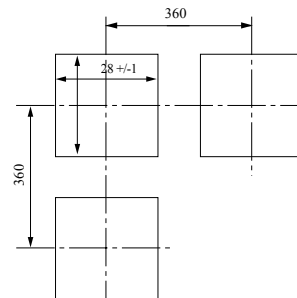
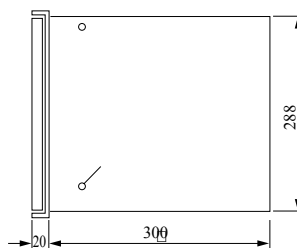
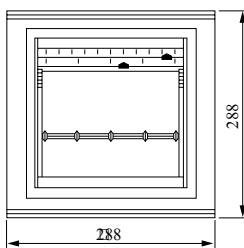
Power supply terminals
Protective conc

Alarm output terminals (option)

* Normally closed (NC) terminals are not available for CE-marking option.

■ EXTERNAL DIMENSIONS

•Panel Cutout/Minimum instrument mounting space



Unit: mm

·195(1-pen recorder)/240(2,3-pen recorder)
211 /256(when external drive, alarm output, or communication interface function is added.)

■ HOW TO ORDER

1. Model : BH _____ - _ D _
2. Power voltage : 100VAC line or 200VAC line (To be specified)
(To be specified)

*No need to specify the above for CE-marking
(100 to 240VAC free power source)

3. Chart speed : Standard 12.5, 25, 50mm/h
Specified speed _____, _____, _____, mm/h or
_____, _____, _____, mm/min

4. Input type and scale:

Point No.	Input type	Scale range (inc. deci. point)	Printing unit
1.		to	
2.		to	
3.		to	

*printing unit: 2 digits. (°C shows 2 digits.)

Shunt resistor for current input:
Built-in or external

5. Scale plate:

	Scale range	Unit
1	to	
	to	
2.	to	
	to	
3	to	
	to	

*Max dual scale Unit: Max. 10 characters (Single scale)
Max. 6 characters (Multi scale)

6. Alarm option:

Alarm designation: Standard _ Exclusive _

*Fill the following table with the exclusive specifications, if so specified.

Points	Level		Out put	Output	AlarT set Value	Parameters
1	1	(H)	(1)	(OR)		
	2	(L)	(1)	(OR)		
2	1	(H)	(2)	(OR)		
	2	(L)	(2)	(OR)		
3	1	(H)	(3)	(OR)		
	2	(L)	(3)	(OR)		

*parenthesized () settings show the standard settings.

*Enter the alarm set value by keys.

*Alarm output is up to 2 levels per channel.

*Alarm type: H; Higher-limit absolute value alarm,
L; Lower-limit absolute value alarm

B; Differential higher-limit alarm S; Differential lower-limit alarm U; Change ratio increase limit alarm D; Change rate decrease limit alarm.

These alarms are settable. Fill the option parameters with a reference channel when the differential alarm is selected, or fill the option parameter with scanning cycle (1 to 9) when the change ratio alarm is selected.

Add W to the alarm type, if a standby alarm is necessary. (Example: WH, WL)

*An alarm output AND connection is possible. Write in the option parameters.

OR output: Alarm output is executed when one of alarm points becomes alarm condition.

AND output: Alarm output is executed when all alarm points become alarm condition.

*Alarm output numbers are freely settable in the range of 1 to 6

Specifications subject to change without notice. Original

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